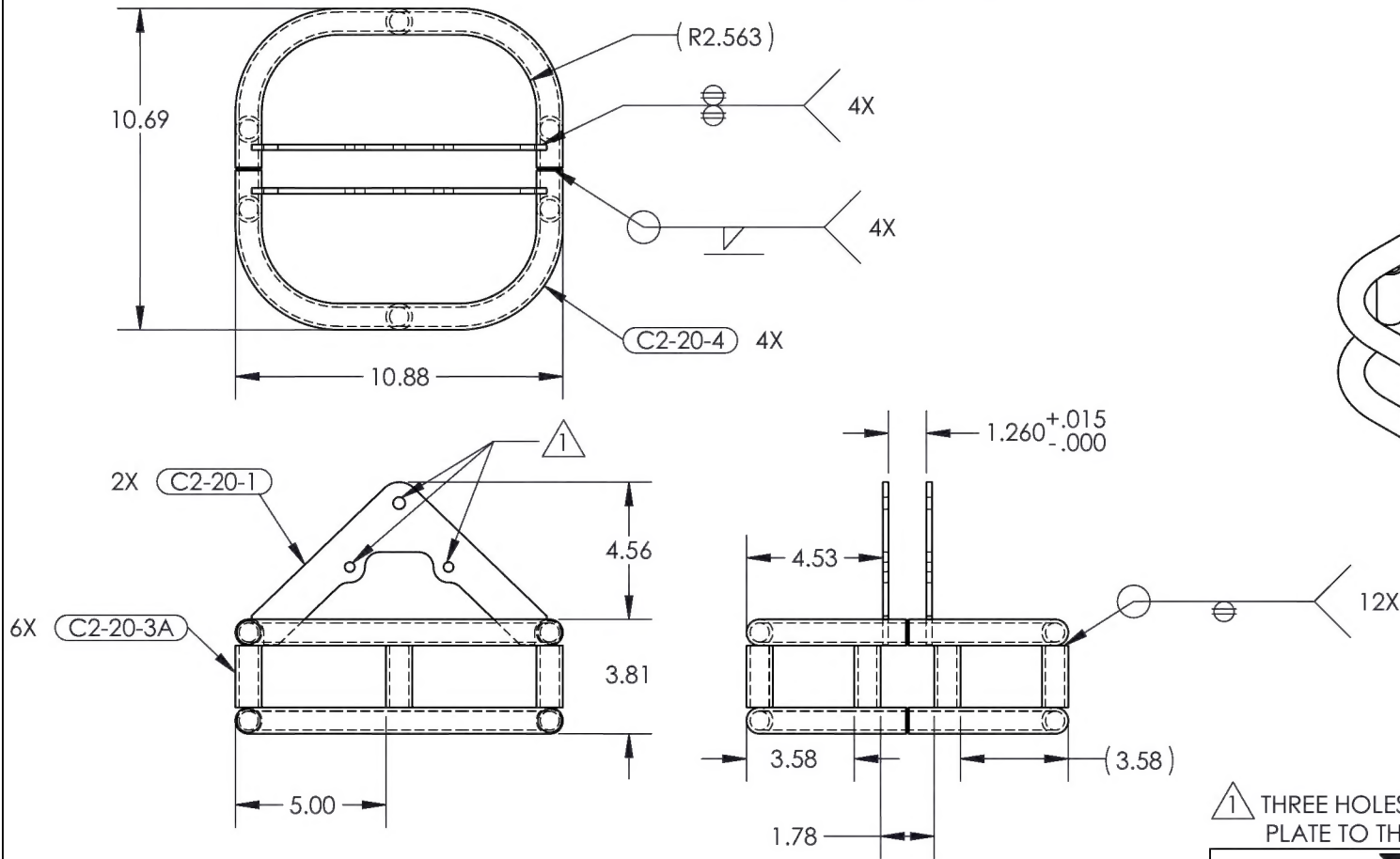


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0098	UPDATED TO NEW STANDARD. CH'D DIMS WAS 10.688 IS 10.69, WAS 10.875 IS 10.88, WAS 1.780 IS 1.78, WAS (R2.813) IS (R2.563). CH'D TOLERANCES WAS .XXX ± .005 IS .XXX ± .010, WAS .XX ± .01 IS .XX ± .03. REMOVED FINISH SPEC.	8/9/2016	DEW	SM



1 THREE HOLES MUST BE ALIGNED FROM FRONT PLATE TO THE BACK PLATE.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description
			C2-20-4	4	UPPER RING
			C2-20-1	2	LIFTING PLATE
			C2-20-3A	6	SIDE BAR

(C2-18B)  
WELDMENT

<b>DART AEROSPACE</b>	
TITLE <b>WELDMENT C2 RING CAGE</b>	
DWG NO. <b>C2-18B</b>	REV. <b>2</b>
MAT'L REPT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	
SCALE 1:6	DATE
SHEET 1 OF 1	